



APPENDIX D

IMPLANT

- NOTES:
1. MATERIAL: 316L PER ASTM F136
 2. PART TO BE FREE OF BURRS AND SHARP EDGES
 3. TUMBLE / POLISH OUT MACHING LINES, SATIN BLAST ALL OVER

REVISION A: 03/30/94
IMPLANT NOTATION ADDED ABOVE TITLE BLOCK

REVISION B: 04/26/94
0.830 W/S 0.438 (REF. HOLE "A" SHIFTED)
SLOT EXTENDED THRU BOTH SIDES
VISUAL REPRESENTATION OF HOLES UPDATED TO REFLECT LATEST CONFIGURATION

CONFIDENTIAL INFORMATION

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TOLERANCES (EXCEPT AS NOTED)		ACUMED	
DECIMAL:	DRAWN BY: GENE CONRAD	DRAWING #:	HRD1115B
.XX = ± 0.015	DATE: 04/26/94	EXT ASST:	
.XXX = ± 0.005	SCALE: 1 : 1	APPR. BY:	
ANGULAR: ± 0.5°	PART #:	APPR. DATE:	
BREAKS: 0.020	HR-1115	REVISION:	B
MATERIAL: SEE NOTES	REVISION: B	JOB #:	
HEAT TREAT: NONE	DESCRIPTION:	11mm X 150mm HUMERUS ROD PARTING / SLOTTING PRINT	
FINISH: SEE NOTES			